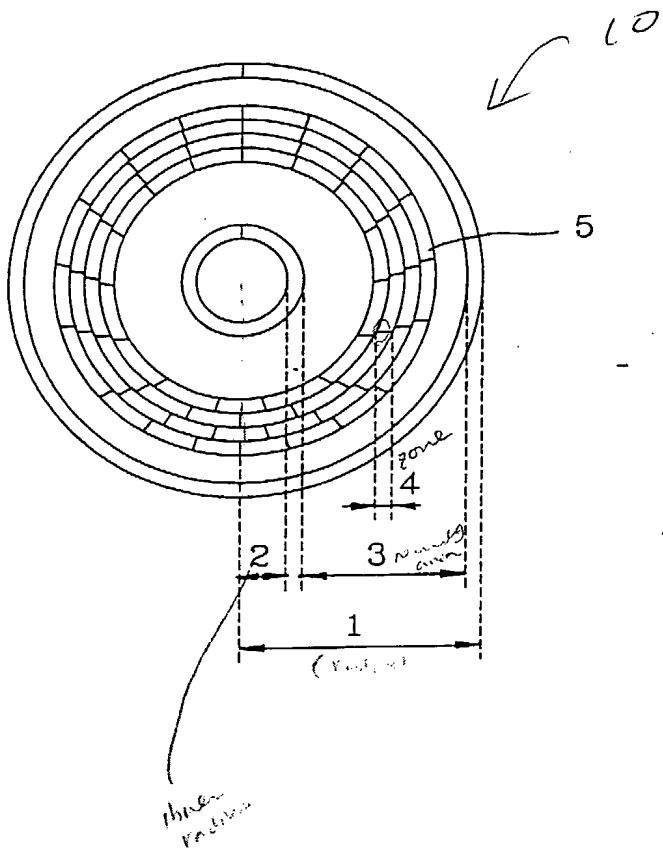


FIG. 1 (CONVENTIONAL ALT)



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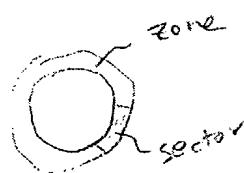
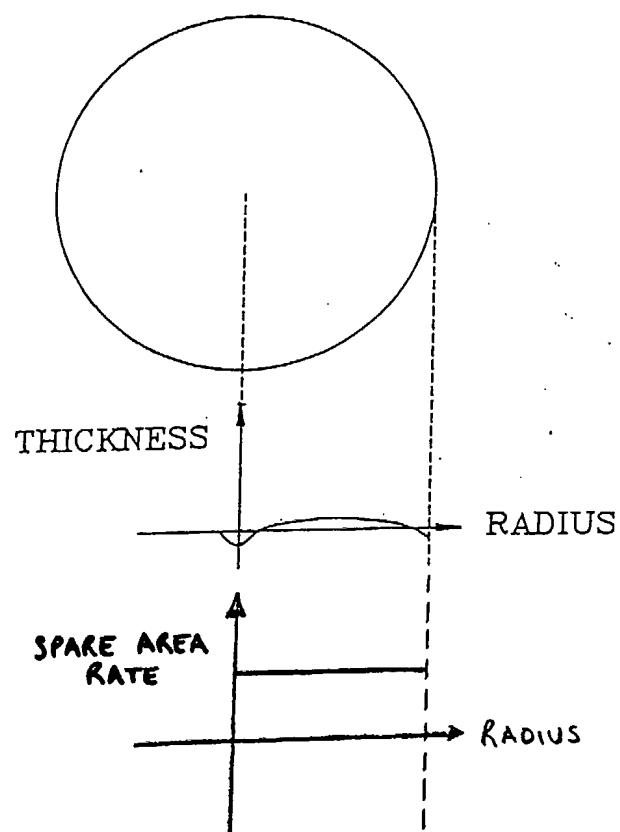


FIG. 2. (CONVENTIONAL ART)



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FIG. 3

THICKNESS

RADIUS

SPARE AREA  
RATE

RADIUS